

Date: Tuesday, 3/6/2007 2:35:04 PM
 User: Chantal Lavoie

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : INSULATION FILTER
Job Number : 31028	
Estimate Number : 11811	
P.O. Number : N/A	Part Number : D2412
This Issue : 3/6/2007 S.O. No. : N/A	Drawing Number : D2412 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 31028	Material : N/A
Written By : _____	Due Date : 3/13/2007 Qty: 16 Um: Each
Checked & Approved By : _____	
Comment : Est. A98.07.31 New KY	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O for: High Temperature Fiberglass Cloth 9383
 Heat Treatment, meets MIL-C-20079G Service
 Temperature 1000° F type "E" Glass Fiber
 Weight 16 oz CEU 10.75 x 10.75
 P/O #: 3247

C207103106

15
SP

2.0	D2412P	Insulation filter
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Comment: Qty.: 1.0000 f(s)/Unit Total : 16.0000 f(s)
 Insulation filter

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

4.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock
 Location: _____

C207103106

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/03/12

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: INSULATION FILTER

Job Number: 31028

Part Number: D2412

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(15)

Comment: FINAL INSPECTION/W/O RELEASE

07/03/12

Job Completion



U A.B.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

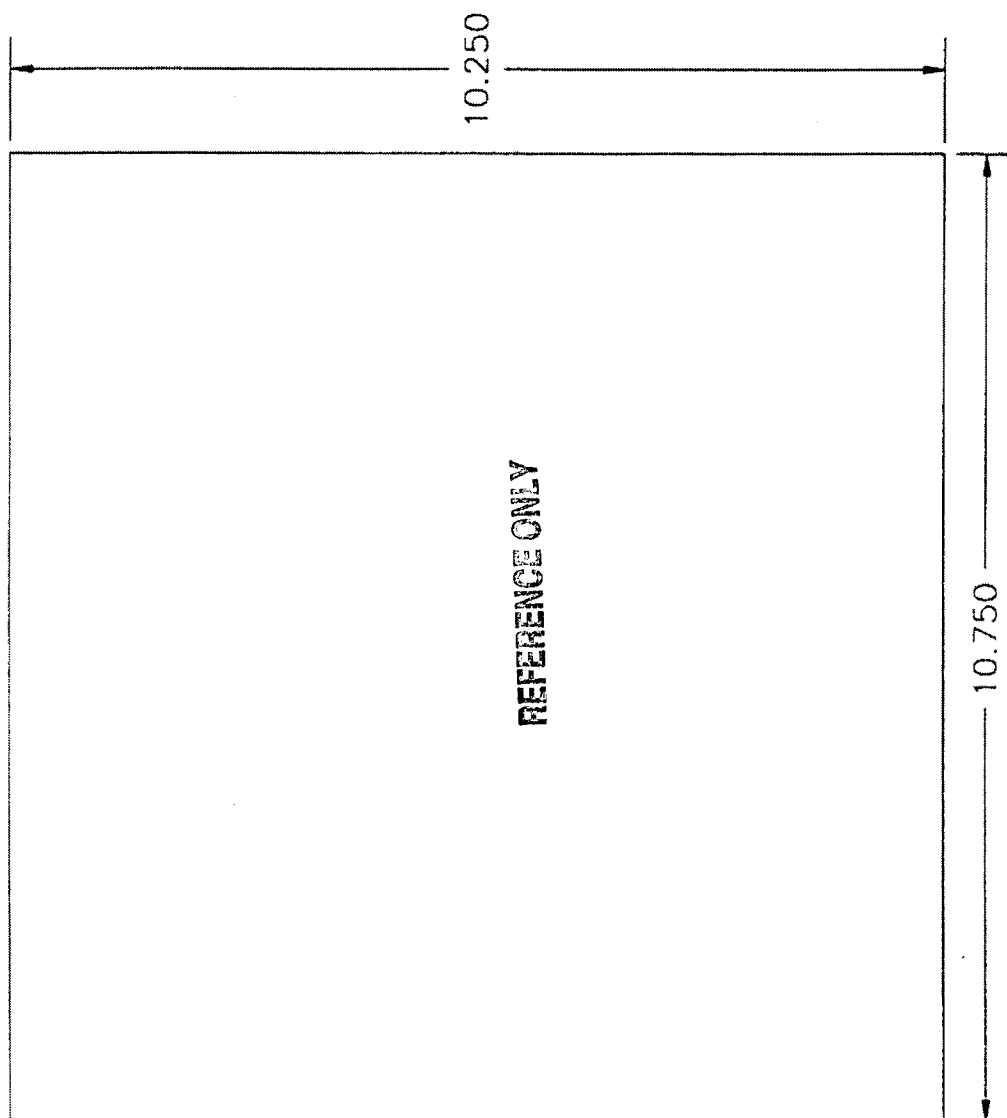
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED B. Williams		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	D2412	REV. A SHEET 1 OF 1
DATE Apr. 6, 1995		TITLE INSULATION FILTER	SCALE 1:2

RELEASED
7/26/97 BW



MATERIAL: HIGH TEMPERATURE FIBERGLASS CLOTH
9383 HEAT TREATMENT, MEETS MIL-C-20079G
SERVICE TEMPERATURE 1000°F TYPE "E" GLASS FIBER
WEIGHT 16oz CEU 10.75x10.75
SOURCE: TEMPRO TEC Inc. 2025-9383

C 207103106
W1031028



Certificate Of Compliance

Auburn Manufacturing, Inc.
Extreme Temperature Experts

P.O. Box 220, Mechanic Falls, ME 04256 U S A
 Tel: 800-264-6689 / Fax: 207-345-3380
 www.auburnmfg.com

2/16/07
 (Shipping Date)

Purchase Order Number: 0006703 AMI Cust. Number: 2571
 Part Number: GL2025-60NS-9383 AMI Order Number: 103711
 Quantity: 700 yards AMI Item Number: 50-1061
 Batch/Lot Number: N/A Cust. Part Number: N/A

This is to certify that the products listed above have been shipped to:

Tempo Tec Inc

against the referenced purchase order number, and are in full compliance with all applicable specifications listed below. Records of all inspections and tests performed (if required as part of contract acceptance) will be available for

Number 1: AMI GL2025 Specifications
 Number 2: 9383 (Heat Cleaned) Finish
 Number 3: _____
 Number 4: _____
 Number 5: _____
 Number 6: _____
 Number 7: _____
 Number 8: _____
 Number 9: _____
 Shelf Life: N/A
 Date of MFG: N/A
 Expiration Date: N/A

Sam Horton
 (Authorized Signature)

Quality Coordinator
 (Title)

Issue Date: 8/31/98

Revision Date: 10/18/98

Revision Number: 2

Form Number: QF3-10-COC



American Welding Society
 Sustaining Member



Product Specifications

7210 B - 5 Street S.E. • Calgary, Alberta • T2H 2L9

High Temperature Industrial Products

WOVEN FIBERGLASS LIGHTWEIGHT CLOTHS

STYLE	MIL CASE	WEIGHT	THICKNESS	WIDTH
1979-9383	3	8.5 OZ	.018"	40"/60"
1959-9383	7	12 OZ	.025"	40"/60"
1959-208A (red)	12	12 OZ	.025"	60"
2025-9383	9	18 OZ	.030"	40"/60"

WOVEN FIBERGLASS HEAVYWEIGHT CLOTHS

2400-9383	24 OZ	.050"	40"/60"
3000-9383	30 OZ	.060"	40"/60"
3200-9383	32 OZ	.070"	40"/60"
3500-9383	35 OZ	.080"	40"/60"
4000-9383	40 OZ	.090"	40"/60"
6000-9383	60 OZ	.125	40"/60"

9383 HEAT TREATMENT ✓ MEETS MIL-C-20079G ✓
ADDITIONAL COLORS AVAILABLE UPON REQUEST

SERVICE TEMPERATURE 1000F TYPE "E" GLASS FIBRE ✓

ALSO AVAILABLE IN KNITTED FASHION AS HYTEX 1000